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## HEALTH, SAFETY AND DATA SHEET FOR USE WITH CATALYTIC GENERATORS & "ETHY-GEN II" FOR THE PRODUCTION OF ETHYLENE

## **ETHYLENE GAS**

**HAZARDOUS PROPERTIES** – **HIGHLY FLAMMABLE ASPHYXIANT GAS.** Very high concentrations of ethylene gas in air can cause anaesthesia; it is a simple asphyxiant considered non-toxic. (As a matter of fact, years ago it was used, in very high concentrations, in hospitals as an anaesthetic to perform operations). Highly flammable in concentrations between 3.1% and 32% v/v in air.

**PHYSICAL DATA** Ethylene gas is colourless; its distinctive sweetish odour helps to indicate its presence. It is slightly lighter than air (Specific gravity is 0.974, Air is 1.000) Auto-ignition temperature in critical concentrations is 425°C.

## SAFE CONCENTRATIONS OF ETHYLENE GAS IN ROOMS WHEN USING A CATALYTIC GENERATOR

The Health & Safety Executive recommended that the maximum gas concentration which can be reached in a closed room should not exceed 25% of the lower flammable limit (i.e. 0.8% v/v) Our American quart of "Ethy-Gen II" concentrate (946cc) produces about 0.34m³ of ethylene gas, so that not less than 42.5m³ of free air space should be available in the ripening room for the adequate dilution of the gas.

EXAMPLE — 85m³ ROOM When filled with boxes full of bananas, about 35% of the room volume is taken up by solid matter, leaving about 55.2m³ of free air space. The generator can therefore be safely used with one quart of concentrate. The MINIMUM room size in which it is safe to use one quart of concentrate is 70.7m³.

EXAMPLE — 32.5m³ to 70.7m³ ROOMS When filled with boxes full of bananas, about 35% of the room volume is taken up by solid matter, leaving about 21m³ of free air space in a room of 32.5m³, the generator can therefore be safely used with one pint of concentrate (half a bottle). The MINIMUM room size in which it is safe to use one pint of concentrate is 32.5m³

UNDER NO CIRCUMSTANCES should a catalytic generator be used in a room of any description of less than 43m³.

DO NOT USE more than one generator, or more than one quart of "Ethy-Gen II" concentrate in any room.

If in doubt, contact Banana-Rite Ltd.

All calculations on this sheet are made on the assumption that the rooms are completely airtight.